Dart Aerospace Ltd. Thursday, 2/14/2008 11:01:41 AM Date: User: Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : SUPPORT GUSSET (350) BASKET Customer Job Number **Estimate Number** : 10496 **Part Number** : D2325 P.O. Number : 2/14/2008 S.O. No. : **Drawing Number** · D2325 REV B This Issue : NC : N/A Prsht Rev. Project Number : 11 First Issue Type : SMALL /MED FAB **Drawing Revision** : B : 36691 Previous Run Material Due Date : 2/25/2008 Qty: 30 Um: Written By Checked & Approved By : Est. 02.12.06 Reformat; Rev B KJ/RF Comment D Est. Ε 06.05.03 Water jet EC **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: M304S16GA 304/316 .063 Sheet 1.0 Comment: Qty.: Total: 14.6475 sf(s) 0.4883 sf(s)/Unit Batch: (Class 304/316 SS .063 Sheet 2.0 WATER JET Comment: FI OW WATER JET 1-Cut as per Dwg D2325 Dwg Rev:_ 8-2-20 Prog Rev: 2-Deburr if necessary QC2 3.0 INSPECT PARTS AS THEY COME OFF MACHINE B 8-2-26 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8



Comment: SECOND CHECK

5.0

QC5

INSPECT WORK TO CURRENT STEP

COND CHECK

Comment: INSPECT WORK TO CURRENT STEP

Each

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			-1-				
			,				
Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: O					19/01/25		
QA: N/C Closed: Date:						_ Date: _	

NCR:		,	WORK ORDE	ER NON-CONFORMANC	E (NCR)			
DATE		Description of NC		Verification				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date:

Thursday, 2/14/2008 11:01:41 AM

Ušer:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT GUSSET (350) BASKET

Job Number: 37447

Part Number: D2325

Description:

Job Number:



Seq. #:

Machine Or Operation:

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGIN

Identify and Stock Location:

FINAL INSPECTION/W/O RELEASE

7.0





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



- 2008 (2/15 (32)

Dart Ae	rospace L	.td																
W/O:			V	ORK ORDER CHANGES					,									
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector									
								1										
Part No	:	PAR #:	Fault Cat	tegory: No				Date: Date:										
NCR:			WORK ORI	DER NON-CONFORMANC			u	Date										
		Description of NC		Corrective Action Section B	-	Vorific	nation	Annroval	Annroyal									
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Section C	Secti	rification Section C								Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37447
Description: Support Gusset	Part Number:	D2325
Inspection Dwg: D2325 Rev: B		Page 1 of 1

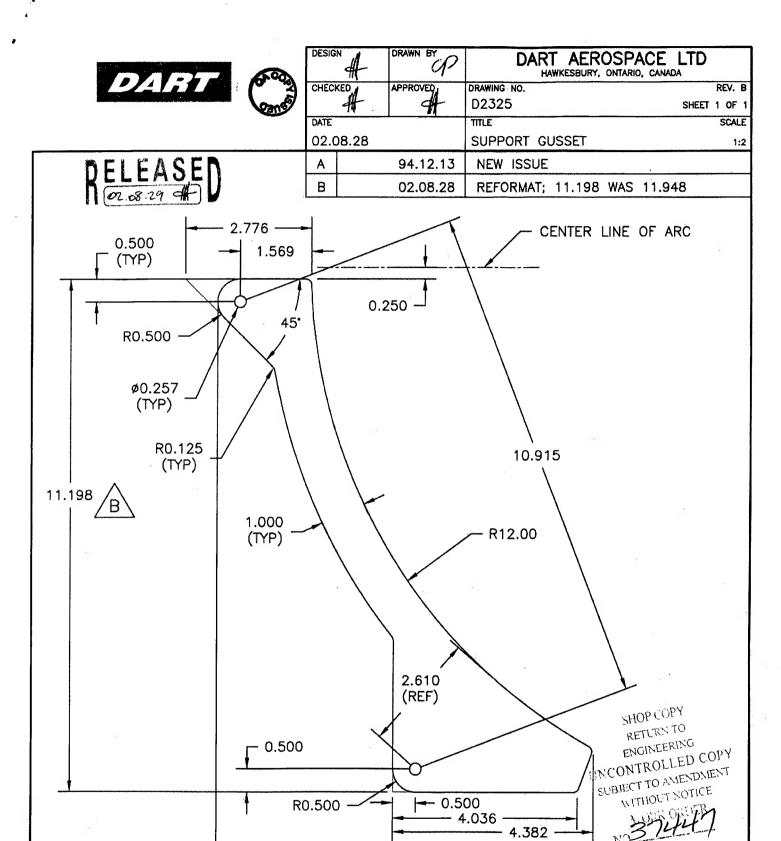
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

							
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments	
Ø0.257	+0.006/-0.001	. 361	¥			,	
1.000	+/-0.010	1,007	¥				
0.500	+/-0.010	,500	¥				
4.382	+/-0.010	4.382	¥				
10.915	+/-0.010	10,915	X ₌				
1.569	+/-0.010	1,569	X				
						45-1-4-7-0-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1	
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Measured by: 🖟	Audited by:		Prototype Approval: N/A			
Date: 8-3-30	Date:	08012	Date:	N/A		

Rev	Date	Change	Revised by	Approv#d
Α	06.05.08	New Issue	KJ/JLM A	



- **GENERAL NOTES:** MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S16GA)
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- 8.274 -

- ALL DIMENSIONS ARE IN INCHES
- BREAK ALL SHARP EDGES 0.005 TO 0.010

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